

DATA SHEETS

DECORATIVE COATINGS/TECHNICAL DATA SHEET

KUSASA GENERAL PURPOSE UNDERCOAT (G.P.)



GENERAL DATA

Description:	A general purpose undercoat manufactured using a medium alkyd oil. Applied predominately on prepared steel. The paint system gives maximum enamel holdout with good opacity.
Recommended Use	General purpose undercoat for use on metal. The paint must be overcoated with a topcoat.

TECHNICAL DATA

Specific Gravity:	1.28
Volume Solids:	65% (+/- 1%)
Opacity:	Good
Theoretical Spreading Rate:	Approximatly 8-10 m ² / litre
Recommended DFT:	30-40 microns (1 coat)
Resin Type	Medium Alkyd Oil
Drying Time:	The temperature, humidity, air movement and film thickness will affect the drying time.
Touch Dry (hours):	4 hours
Dry to Recoat Time (hours):	12 hours
Hard Dry (Days):	7
Colours:	White , Black, Red & Grey

APPLICATION DATA

Application Method:	Brush, Roller or Spray application.
Thinning (volume):	10-15% dilution depending on application method
Thinner / Cleaner:	Turps
Mixing Ratio:	N/A
Pot Life:	N/A

RECOMMENDED SYSTEM

Primer:	Kusasa General Purpose Undercoat - 1 coat
Finishing:	Kusasa Alkyd Enamel 1-2 coats

MISCELLANEOUS

Flash Point:	Solvent based
Shelf Life:	12 months in original sealed containers under correct storage conditions

Note: We intend this publication to inform you about current practice without warrenty. Information on the use of our products must be tested to local conditions before application.

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