

DATA SHEETS

DECORATIVE COATINGS/TECHNICAL DATA SHEET

KUSASA METAL PRIMER



GENERAL DATA

Description & Use	A premium quality metal primer manufactured using a short oil alkyd. Short oil alkyds are of medium viscosity. Paint characteristics include rapid drying, good adhesion, and good re-coatability.
Recommended Use:	Single pack primer for priming metal substrates.

TECHNICAL DATA

Specific Gravity:	1.32
Volume Solids:	60% (+/- 2%)
Resin Solids	20%
Theoretical Spreading Rate:	Approximately 8-10 m ² / litre
Recommended DFT:	40 - 80 microns (1 coat)
Resin Type	Short Alkyd Oil
Drying Time:	The temperature, humidity, air movement and film thickness will affect the drying time.
Touch Dry (hours):	1
Dry to Recoat Time (hours):	4-6 hours
Hard Dry (Days):	7
Colours:	White, Red, Black & Grey

APPLICATION DATA

Application Method:	Brush, Roller or Spray application.
Thinning (volume):	10% dilution depending on application method
Thinner / Cleaner:	Turps / Thinners
Mixing Ratio:	N/A
Pot Life:	N/A

RECOMMENDED SYSTEM

Primer:	Kusasa Metal Primer - 1 coat
Intermediate Coat:	Kusasa Universal Undercoat - 1 coat
Finishing:	Kusasa Top Coat (Acrylic or Alkyd) 1-2 coats

MISCELLANEOUS

Flash Point:	Solvent based
Shelf Life:	6 months in original sealed containers under correct storage conditions

Note: We intend this publication to inform you about current practice without warranty. Information on the use of our products must be tested to local conditions before application.

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